

1. Identification

Product identifier	NOVOCOAT™ HF1200 EPOXY PART B
Other means of identification	None.
Recommended use	Not available.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Armor Limited, Inc.
Address	2410 US-15 South, Sumter, SC 29150
After hours telephone number	1-877-982-7667
Normal work hours telephone number	1-877-982-7667
Website	www.armor-inc.com
E-mail	customerservice@armor-inc.com
Emergency 24-hour telephone number	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887
Information on operation hours	8:00am to 5:00pm

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		

Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.
Precautionary statement	
Prevention	Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Specific treatment see Section 4 of this SDS. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
4,4'-ISOPROPYLIDENEDIPHENOL		80-05-7	15 - 25
[3-(Aminomethyl)phenyl]methanamine		1477-55-0	10 - 20
PHENOL, 4-NONYL-, BRANCHED		84852-15-3	10 - 20
BENZYL ALCOHOL		100-51-6	5 - 15
Other components below reportable levels			40

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated clothing before reuse. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Oxygen, if needed. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	In case of shortness of breath, give oxygen. Immediate medical attention is required. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Keep victim warm. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol foam. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Fire may produce irritating, corrosive and/or toxic gases.
Special protective equipment and precautions for firefighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.
Fire fighting equipment/instructions	In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers. Cool containers exposed to flames with water until well after the fire is out. Water runoff can cause environmental damage.
Specific methods	In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Methods and materials for containment and cleaning up

Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. For personal protection, see section 8 of the SDS.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe mist or vapor. Do not breathe dust or mist. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Do not get this material on clothing. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Handle and open container with care. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

CAUTION Store locked up. Store in a closed container away from incompatible materials. Store in a well-ventilated place. Keep away from food, drink and animal feedingstuffs. Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values Components

Type	Value
Ceiling	0.1 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards Components

Type	Value
Ceiling	0.1 mg/m3

US. Workplace Environmental Exposure Level (WEEL) Guides Components

Type	Value
TWA	44.2 mg/m3
	10 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

[3-(Aminomethyl)phenyl]methanamine (CAS 1477-55-0) Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

[3-(Aminomethyl)phenyl]methanamine (CAS 1477-55-0) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

[3-(Aminomethyl)phenyl]methanamine (CAS 1477-55-0) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

[3-(Aminomethyl)phenyl]methanamine (CAS 1477-55-0) Can be absorbed through the skin.

Appropriate engineering controls	Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Chemical goggles and face shield are recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Chemical/solvent resistant gloves are recommended. If contact with forearms is likely, use gauntlet-style gloves.
Respiratory protection	If in spray application, respiratory protection should include at a minimum a fullface air purifying respirator (APR) with combination particulate (P100) and organic vapor (OV) cartridges. A full-face APR has an assigned protection factor (APF) of 50, as designated by OSHA. As a substitute, a PAPF with a loose-fitting hood could be used as respiratory protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Do not get in eyes. Do not get this material on clothing. Do not get this material in contact with skin. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Light Amber to Golden
Odor	Ammoniacal. Amine-like.
Odor threshold	Not available.
pH	Alkaline
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	200.0 °F (93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Partial
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.50 lb/gal estimated

Specific gravity 1.02

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with elevated temperatures.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Alkaline metals. Amines. Peroxides. Fluorine. Chlorine. Phenols. Strong acids, alkalies and oxidizing agents.
Hazardous decomposition products	Toxic gas. If product is burned hazardous gases such as oxides of carbon and nitrogen and various hydrocarbons may be produced. Upon combustion, oxides of chlorine may be released.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes severe skin burns and eye damage.
Eye contact	Causes serious eye damage.
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes and mucous membranes.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)		
Acute		
Oral		
LD50	Rat	3300 mg/kg
BENZYL ALCOHOL (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	Rat	1000 mg/l, 8 Hours

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Irritating and may cause redness and pain.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	Causes severe skin burns.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Suspected of damaging the unborn child.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Harmful to aquatic life. Components of this product are hazardous to aquatic life. Accumulation in aquatic organisms is expected.

Product	Species		Test Results
NOVOCOAT™ HF1200 EPOXY PART B			
Aquatic			
Crustacea	EC50	Daphnia	0.2513 mg/l, 48 hours estimated
Components	Species		Test Results
4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	9.2 - 11.4 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	3.6 - 5.4 mg/l, 96 hours
BENZYL ALCOHOL (CAS 100-51-6)			
Aquatic			
Fish	LC50	Bluegill (Lepomis macrochirus)	10 mg/l, 96 hours
PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3)			
Aquatic			
Crustacea	EC50	Clam (Mulinia lateralis)	0.0379 mg/l, 48 hours
Fish	LC50	Winter flounder (Pleuronectes americanus)	0.017 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)	
4,4'-ISOPROPYLIDENEDIPHENOL	3.32
BENZYL ALCOHOL	1.1
PHENOL, 4-NONYL-, BRANCHED	5.71

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Contract with a disposal operator licensed by the Law on Disposal and Cleaning. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. When your own wastewater treatment plant is not available, collect entire waste and then charge to a licensed industrial waste management professional with manifests for industrial waste.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Not applicable.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. or Polyamines, liquid, corrosive, n.o.s. (metaxylenediamine), MARINE POLLUTANT
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Not available.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241

IATA

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (metaxylenediamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

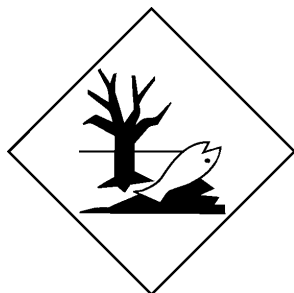
IMDG

UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (metaxylenediamine), MARINE POLLUTANT
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-B
Special precautions for user	Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

DOT



**Marine pollutant****15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.
CERCLA/SARA Hazardous Substances - Not applicable.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3) 1.0 % One-Time Export Notification only.

TSCA Chemical Action Plans, Chemicals of Concern

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Bisphenol A Action Plan

PHENOL, 4-NONYL-, BRANCHED (CAS 84852-15-3) Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312

Yes

Hazardous chemical**Classified hazard categories**

Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
4,4'-ISOPROPYLIDENEDIPHENOL	80-05-7	15 - 25
PHENOL, 4-NONYL-, BRANCHED	84852-15-3	10 - 20

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65



WARNING: California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

California Proposition 65 - CRT: Listed date/Female reproductive toxin

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7) Listed: May 11, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

4,4'-ISOPROPYLIDENEDIPHENOL (CAS 80-05-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-30-2020
Revision date	10-29-2021
Version #	02
Further information	HMIS® is a registered trade and service mark of the NPCA.
NFPA ratings	Health: 3 Flammability: 0 Instability: 0

References	EPA: AQUIRE database US. IARC Monographs on Occupational Exposures to Chemical Agents HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
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Disclaimer	Information for this material safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond control of the supplier, it is assumed that users of this material have been fully trained according to the mandatory requirements of OSHA.
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Revision information	Physical & Chemical Properties: Multiple Properties GHS: Classification
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